Biogreenic Polymers Pvt. Ltd.

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					Compostable Ubend Straws	
	100	100	1		SPECIFICATION/TECHNICAL DATA SHEET	and the second
	- Date	S.R.F	B.B.S	BEER	STRAW 'U' SHAPED (125 ML)	ART ART ART
Bæ	B	B	B	B	PRODUCT CODE : BP-CUS/125	BEBE

SPECIFICATION:

PRODUCT NAME	STRAW 'U' SHAPED 125 ML		
DEFINITION	A THIN HOLLOW TUBE MADE FROM BP STRAW COMP FOR DRINKING FROM A GLASS BOTTLE, PET BOTTLE OR ASEPTIC CARTONS.		
PHYSICAL CHARACTERISTICS	RIGID HOLLOW TUBE		
BIOLOGICAL CHARACTERISTICS	COMPOSTABLE IN NATURE		
MOLECULAR FORMULA	$\begin{array}{ c c c } \hline 0 & 0 & 0 & 0 \\ \hline -C & (CH_{1/2} - 0 - (CH_{1/2} - 0 - \frac{1}{X_{1}} - \frac{1}{C} - \frac{1}{C} - 0 - (CH_{1/2} - 0 - \frac{1}{Y_{1}} - 0 - \frac{1}{Y_{1}} - \frac{1}{C} - \frac{1}{C} - 0 - (CH_{1/2} - 0 - \frac{1}{Y_{1}} - \frac{1}{C} - \frac{1}{C} - \frac{1}{C} - 0 - (CH_{1/2} - 0 - \frac{1}{Y_{1}} - \frac{1}{C} - $		
COMPOSITION	BP STRAW COMP (A COMPOUND BASED ON PBAT, PLA AND ADDITIVES)		
ORIGIN	BIOBASED		
MANUFACTURING PROCESS	RAW MATERIAL \rightarrow PRE-DRYING \rightarrow EXTRUDER \rightarrow CUTTING \rightarrow CURING \rightarrow CORRUGATION SEALING, FOLDING AND PACKING \rightarrow CARTON PACKING AND PALLETIZING \rightarrow FINISHED GOODS		
PACKAGING SIZE/CONFIGURATION	36000 PCS IN A STRING PACKED IN A CARTON		
LABELLING REQUIREMENT	PRODUCT NAME, PRODUCT SIZE, MANUFACTURER'S NAME, MANUFACTURING ADDRESS, DATE OF MANUFACTURING, DATE OF EXPIRY, SHIFT, BATCH/LOT NUMBER, NET WEIGHT/QUANTITY, GROSS WEIGHT & STORAGE CONDITION		
TRANSPORT CONDITION	SHALL BE TRANSPORTED THROUGH CLEAN AND TARPAULIN COVERED VEHICLE		
SHELF LIFE	1.5 YEARS FROM THE DATE OF MANUFACTURING		
PREPARATION/HANDLING	STORAGE: SHALL BE STORED IN COOL AND DRY PLACE ON PALLETS, AVOID DIRECT CONTACT WITH SUNLIGHT. SHALL BE STORED 18 INCHES AWAY FROM THE WALL AND 4 INCHES ABOVE THE GROUND HANDLING: FIFO SHALL BE MAINTAINED, CARTONS SHALL BE HANDLED CAREFULLY TO AVOID DAMAGE		
INTENDED USE	STRAW POUCHES SHALL BE PUT INSIDE THE TCA CARTON AS PER THE PACK SIZE		

PARAMETERS	STANDARD	COA
MATERIAL	BPFC STRAWCOMP	~
APPEARANCE	HOLLOW TUBE WITH CRINK	~
WEIGHT WITHOUT FILM	0.4 ± 0.05 GRAMS	~
INNER DIAMETER	3.8 ± 0.1 MM	~
OUTER DIAMETER	4.2 ± 0.1 MM	~
LENGTH A	75 ± 2 MM	~
LENGTH B	40 ± 2 MM	~
ANGLE	40 ± 5 DEGREE	~
РІТСН	22 ± 1 MM	~
PITCH OVER EIGHT STRAWS	176 ± 4 MM	~
DISTANCE BETWEEN TWO STRAWS	8 ± 1.5 MM	~
FILM WIDTH	95 ± 2 MM	~
FILM THICKNESS AND MATERIAL	18 MICRON ORIENTED POLYPROPYLENE	\checkmark

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